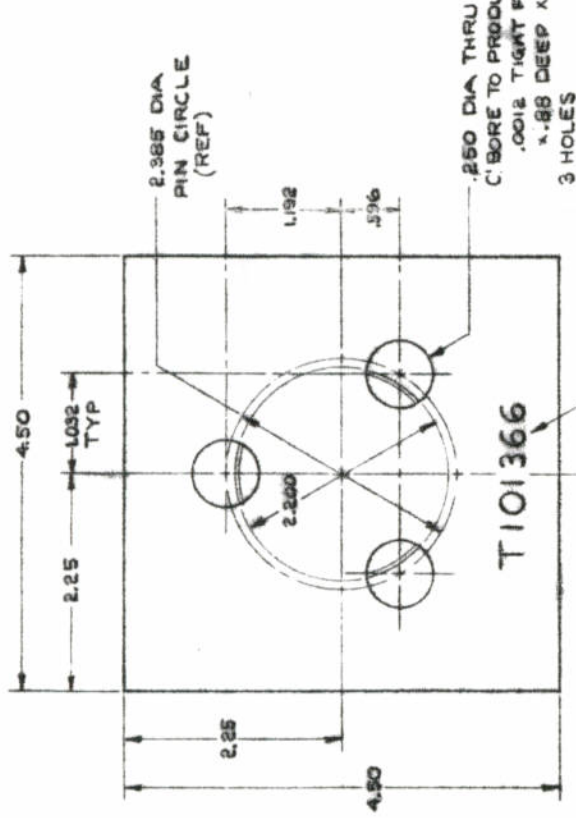
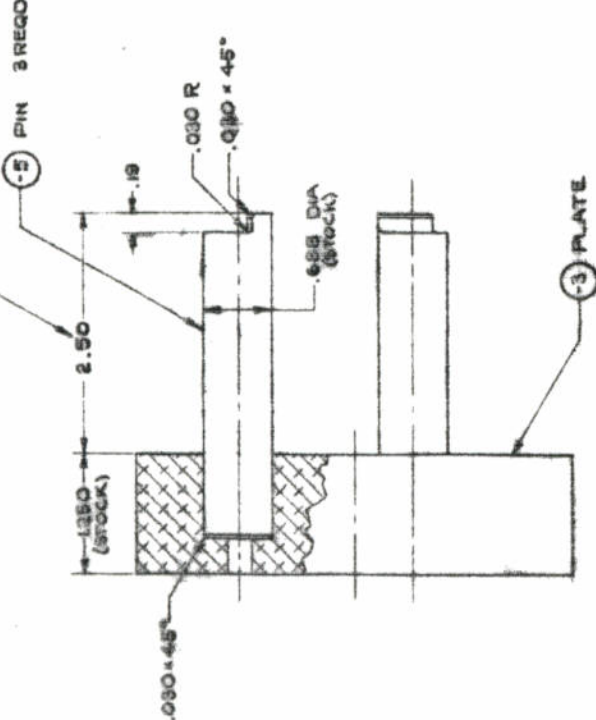


THIS DIMENSION MUST NOT VARY MORE THAN .005 ON ANY ONE TOOL



STEEL STAMP TOOL NUMBER PER BPS FW4050 USE 1/4 IN. FIGURES

T101366 PLATE ASSEMBLY

FILE COPY

DRAWING REDUCED TO ONE-HALF SIZE

- 1. HEAT TREAT PER BPS 4140 & MIL-H-6875.
- 2. HEAT TREAT PER BPS 4139 & MIL-H-6088.
- 3. BREAK SHARP EDGES .015 RAD OR CHAMFER.

NOTES:

T101366 A

REV	DESCRIPTION	DATE	BY	CHKD
1	As Shown	10-1-68	SP-10	SP-10
2	As Shown	10-1-68	SP-10	SP-10
3	As Shown	10-1-68	SP-10	SP-10
4	As Shown	10-1-68	SP-10	SP-10
5	As Shown	10-1-68	SP-10	SP-10
6	As Shown	10-1-68	SP-10	SP-10
7	As Shown	10-1-68	SP-10	SP-10
8	As Shown	10-1-68	SP-10	SP-10
9	As Shown	10-1-68	SP-10	SP-10
10	As Shown	10-1-68	SP-10	SP-10
11	As Shown	10-1-68	SP-10	SP-10
12	As Shown	10-1-68	SP-10	SP-10
13	As Shown	10-1-68	SP-10	SP-10
14	As Shown	10-1-68	SP-10	SP-10
15	As Shown	10-1-68	SP-10	SP-10
16	As Shown	10-1-68	SP-10	SP-10
17	As Shown	10-1-68	SP-10	SP-10
18	As Shown	10-1-68	SP-10	SP-10
19	As Shown	10-1-68	SP-10	SP-10
20	As Shown	10-1-68	SP-10	SP-10
21	As Shown	10-1-68	SP-10	SP-10
22	As Shown	10-1-68	SP-10	SP-10
23	As Shown	10-1-68	SP-10	SP-10
24	As Shown	10-1-68	SP-10	SP-10
25	As Shown	10-1-68	SP-10	SP-10
26	As Shown	10-1-68	SP-10	SP-10
27	As Shown	10-1-68	SP-10	SP-10
28	As Shown	10-1-68	SP-10	SP-10
29	As Shown	10-1-68	SP-10	SP-10
30	As Shown	10-1-68	SP-10	SP-10
31	As Shown	10-1-68	SP-10	SP-10
32	As Shown	10-1-68	SP-10	SP-10
33	As Shown	10-1-68	SP-10	SP-10
34	As Shown	10-1-68	SP-10	SP-10
35	As Shown	10-1-68	SP-10	SP-10
36	As Shown	10-1-68	SP-10	SP-10
37	As Shown	10-1-68	SP-10	SP-10
38	As Shown	10-1-68	SP-10	SP-10
39	As Shown	10-1-68	SP-10	SP-10
40	As Shown	10-1-68	SP-10	SP-10
41	As Shown	10-1-68	SP-10	SP-10
42	As Shown	10-1-68	SP-10	SP-10
43	As Shown	10-1-68	SP-10	SP-10
44	As Shown	10-1-68	SP-10	SP-10
45	As Shown	10-1-68	SP-10	SP-10
46	As Shown	10-1-68	SP-10	SP-10
47	As Shown	10-1-68	SP-10	SP-10
48	As Shown	10-1-68	SP-10	SP-10
49	As Shown	10-1-68	SP-10	SP-10
50	As Shown	10-1-68	SP-10	SP-10
51	As Shown	10-1-68	SP-10	SP-10
52	As Shown	10-1-68	SP-10	SP-10
53	As Shown	10-1-68	SP-10	SP-10
54	As Shown	10-1-68	SP-10	SP-10
55	As Shown	10-1-68	SP-10	SP-10
56	As Shown	10-1-68	SP-10	SP-10
57	As Shown	10-1-68	SP-10	SP-10
58	As Shown	10-1-68	SP-10	SP-10
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60	As Shown	10-1-68	SP-10	SP-10
61	As Shown	10-1-68	SP-10	SP-10
62	As Shown	10-1-68	SP-10	SP-10
63	As Shown	10-1-68	SP-10	SP-10
64	As Shown	10-1-68	SP-10	SP-10
65	As Shown	10-1-68	SP-10	SP-10
66	As Shown	10-1-68	SP-10	SP-10
67	As Shown	10-1-68	SP-10	SP-10
68	As Shown	10-1-68	SP-10	SP-10
69	As Shown	10-1-68	SP-10	SP-10
70	As Shown	10-1-68	SP-10	SP-10
71	As Shown	10-1-68	SP-10	SP-10
72	As Shown	10-1-68	SP-10	SP-10
73	As Shown	10-1-68	SP-10	SP-10
74	As Shown	10-1-68	SP-10	SP-10
75	As Shown	10-1-68	SP-10	SP-10
76	As Shown	10-1-68	SP-10	SP-10
77	As Shown	10-1-68	SP-10	SP-10
78	As Shown	10-1-68	SP-10	SP-10
79	As Shown	10-1-68	SP-10	SP-10
80	As Shown	10-1-68	SP-10	SP-10
81	As Shown	10-1-68	SP-10	SP-10
82	As Shown	10-1-68	SP-10	SP-10
83	As Shown	10-1-68	SP-10	SP-10
84	As Shown	10-1-68	SP-10	SP-10
85	As Shown	10-1-68	SP-10	SP-10
86	As Shown	10-1-68	SP-10	SP-10
87	As Shown	10-1-68	SP-10	SP-10
88	As Shown	10-1-68	SP-10	SP-10
89	As Shown	10-1-68	SP-10	SP-10
90	As Shown	10-1-68	SP-10	SP-10
91	As Shown	10-1-68	SP-10	SP-10
92	As Shown	10-1-68	SP-10	SP-10
93	As Shown	10-1-68	SP-10	SP-10
94	As Shown	10-1-68	SP-10	SP-10
95	As Shown	10-1-68	SP-10	SP-10
96	As Shown	10-1-68	SP-10	SP-10
97	As Shown	10-1-68	SP-10	SP-10
98	As Shown	10-1-68	SP-10	SP-10
99	As Shown	10-1-68	SP-10	SP-10
100	As Shown	10-1-68	SP-10	SP-10

LIST OF MATERIAL		SUPERSEDES BY		DATE		TITLE	
NO.	DESCRIPTION	QTY.	RECD.	NO.	DESCRIPTION	QTY.	RECD.
1	STEEL 4130 BAR			1	STEEL 4130 BAR		
2	ALUMINUM 2024-T3 PLATE			2	ALUMINUM 2024-T3 PLATE		
3	PLATE ASSEMBLY			3	PLATE ASSEMBLY		
4	PART NUMBER			4	PART NUMBER		
5	PART NAME			5	PART NAME		
6	COMMERCIAL MATERIAL			6	COMMERCIAL MATERIAL		
7	GOVT SPEC.			7	GOVT SPEC.		
8	FINISH			8	FINISH		
9	APPROVAL			9	APPROVAL		
10	DATE			10	DATE		
11	BY			11	BY		
12	CHKD			12	CHKD		
13	DATE			13	DATE		
14	BY			14	BY		
15	CHKD			15	CHKD		
16	DATE			16	DATE		
17	BY			17	BY		
18	CHKD			18	CHKD		
19	DATE			19	DATE		
20	BY			20	BY		
21	CHKD			21	CHKD		
22	DATE			22	DATE		
23	BY			23	BY		
24	CHKD			24	CHKD		
25	DATE			25	DATE		
26	BY			26	BY		
27	CHKD			27	CHKD		
28	DATE			28	DATE		
29	BY			29	BY		
30	CHKD			30	CHKD		
31	DATE			31	DATE		
32	BY			32	BY		
33	CHKD			33	CHKD		
34	DATE			34	DATE		
35	BY			35	BY		
36	CHKD			36	CHKD		
37	DATE			37	DATE		
38	BY			38	BY		
39	CHKD			39	CHKD		
40	DATE			40	DATE		
41	BY			41	BY		
42	CHKD			42	CHKD		
43	DATE			43	DATE		
44	BY			44	BY		
45	CHKD			45	CHKD		
46	DATE			46	DATE		
47	BY			47	BY		
48	CHKD			48	CHKD		
49	DATE			49	DATE		
50	BY			50	BY		
51	CHKD			51	CHKD		
52	DATE			52	DATE		
53	BY			53	BY		
54	CHKD			54	CHKD		
55	DATE			55	DATE		
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58	DATE			58	DATE		
59	BY			59	BY		
60	CHKD			60	CHKD		
61	DATE			61	DATE		
62	BY			62	BY		
63	CHKD			63	CHKD		
64	DATE			64	DATE		
65	BY			65	BY		
66	CHKD			66	CHKD		
67	DATE			67	DATE		
68	BY			68	BY		
69	CHKD			69	CHKD		
70	DATE			70	DATE		
71	BY			71	BY		
72	CHKD			72	CHKD		
73	DATE			73	DATE		
74	BY			74	BY		
75	CHKD			75	CHKD		
76	DATE			76	DATE		
77	BY			77	BY		
78	CHKD			78	CHKD		
79	DATE			79	DATE		
80	BY			80	BY		
81	CHKD			81	CHKD		
82	DATE			82	DATE		
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94	DATE			94	DATE		
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96	CHKD			96	CHKD		
97	DATE			97	DATE		
98	BY			98	BY		
99	CHKD			99	CHKD		
100	DATE			100	DATE		